

JAYPRO SPORTS

Official Permanent, Semi-Permanent Round Soccer Goal, SGP-440

**** READ ALL DIRECTIONS CAREFULLY BEFORE BEGINNING THE ASSEMBLY ****

IMPORTANT NOTICE:

- 1) BEFORE EACH USE CHECK EQUIPMENT FOR PROPER CONNECTING HARDWARE AND STRUCTURAL INTEGRITY. REPLACE DAMAGED OR MISSING HARDWARE IMMEDIATELY.
- 2) **NEVER** ALLOW ANYONE TO CLIMB ON THE NET OR GOAL FRAME.
- 3) USE OF THIS EQUIPMENT OTHER THAN INTENDED, MAY BE HAZARDOUS.
- 4) ALTERATION OR MODIFICATION OF THIS EQUIPMENT MAY BE HAZARDOUS AND RESULT IN INJURY. FOR REPAIR OR REPLACEMENT, CONTACT YOUR DEALER OR JAYPRO SPORTS.

ASSEMBLY INSTRUCTIONS

TOOLS REQUIRED:

1/2" Socket Wrench and Box Wrench

7/32" Allen Wrench

Soccer Goal Installation:

- 1) Determine the proper location for the goal uprights (item 2 & 3) on the soccer field. The spacing between uprights is 24'-4" center-to-center. Dig the footing holes to the dimensions as shown on the illustration. These are minimum suggested dimensions for average soil conditions.
- 2) For best results assemble the main goal frame, uprights (item 2 & 3) and crossbar (item 4) on the ground prior to placing in the footing.

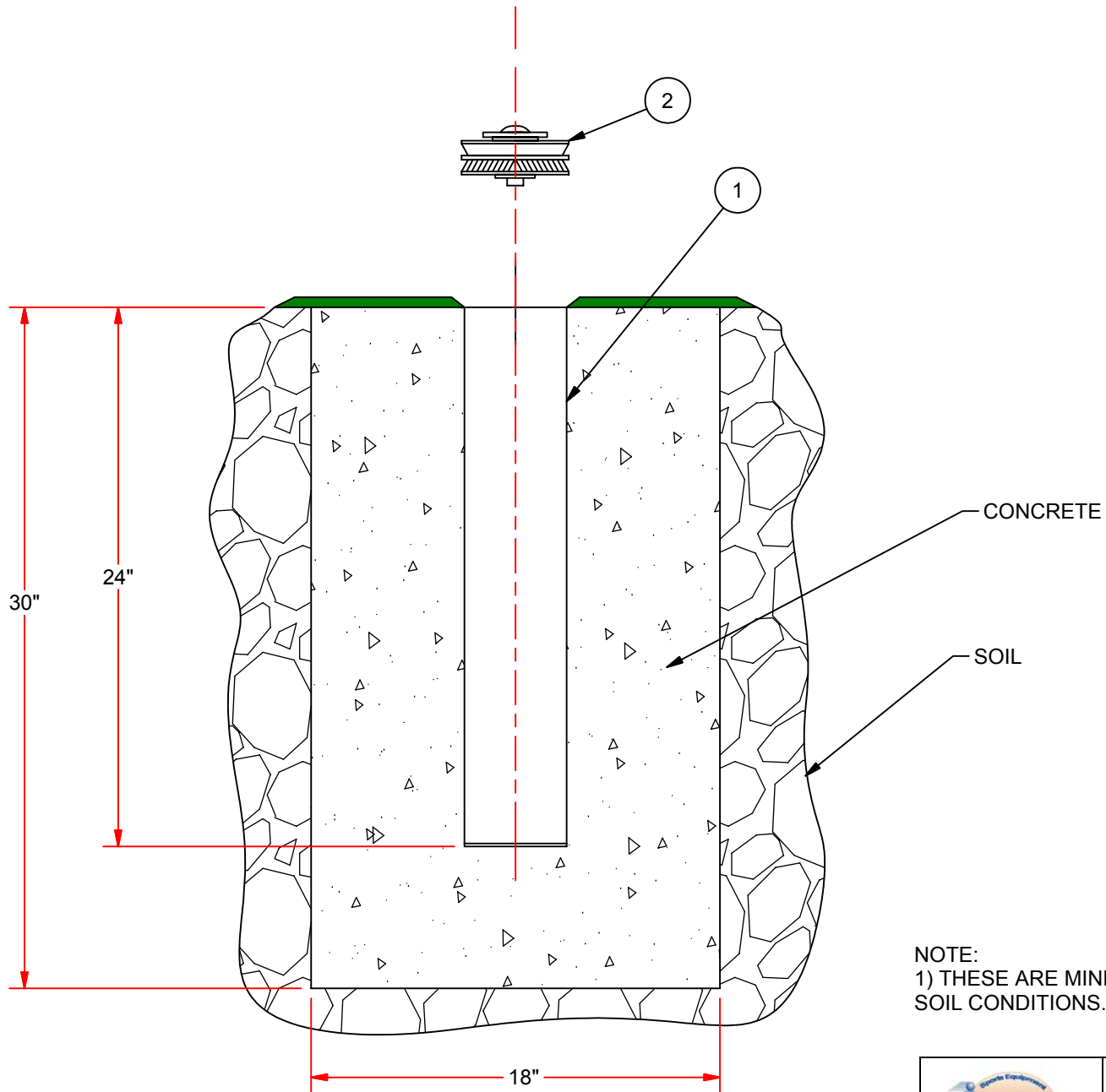
Permanent Installation:

- 3) Lower the assembled goal face into the footing. Block beneath and around each upright, plumb the structure and pour the concrete. Check that the distance between the playing surface and the crossbar of the upright is 8'. Brace the structure to assure that it does not shift during the footing curing process.
- 4) Wait for the concrete to fully cure according to the manufacturer's instructions.

Semi-Permanent Installation: SGP-445G Ground Sleeve Sold Separately


(Note: whenever goal is removed from ground sleeves for maintenance or storage, always cover the open end of the sleeve using the top cap (SGP-445GC) provided.)

- 3) Slip the ground sleeves (SGP-445GS) onto the bottom of each upright and lower the assembled goal face into the footing. Block beneath and around the sleeves, plumb the structure and pour the footing. Be careful to ensure that concrete does not enter the inside of the sleeve. Check that the ground sleeve does not stick above the playing surface and that there is 8' from the playing surface to the underside of the crossbar. Brace the structure to assure that it doesn't shift during the curing process.
- 4) Wait for the concrete to fully cure according to the manufacturer's instructions.
- 5) Install Rear Backstays (item 1) into the hub of each corner piece of the upright (item 2 & 3) as shown in the illustration (Detail A).
- 6) Anchor base of each Rear Backstay (item 1) using ground stake (item 5). (Detail B)
- 7) Locate the upper corner of the net. Draping the net over the rear backstays (item 1) attach the net to the back of the goal face using the net clips provided (item 12).



NOTE:
1) THESE ARE MINIMUM DIMENSIONS FOR AVERAGE SOIL CONDITIONS.

ITEM	QTY	PART #	DESCRIPTION
1	2	SGP-445GS	4" ROUND ALUMINUM GROUND SLEEVE
2	2	SGP-445GC	4" GROUND SLEEVE CAP

 976 Hartford Turnpike Waterford, CT 06385 USA (800)243-0533 Fax: (800)988-3363 www.jaypro.com	MODEL NUMBER: SGP-445G	CHECKED BY: WVB
	PRODUCT NAME: OFFICIAL ALUMINUM SEMI-PERMANENT 4" DIA GROUND SLEEVE	
	EFFECTIVE DATE: 7/9/2009	DRAWN BY: Moune T.